

R-1280

BMW F30/F80 3 series/M3 Harness Bar Installation Instructions

1. Remove rear lower seat cushion: Lift up on the front of the rear seat. (2 clips on each side.)
2. Remove the seat from the car. Move the seat all the way back, remove front bolts. Move seat all the way forward, disconnect rear bolts. Move seat all the way down and to the front of its travel. Repeat with other seat. Disconnect battery ground cable. Unplug seat harness from seats. Remove seats from car.
3. Install inboard clip in lap belt bracket. Remove the factory torx bolt that secures the seat belt receive. Insert the included stepped spacer as shown in the picture below. Secure the long straight clip in belt mount using the included bolt as pictured



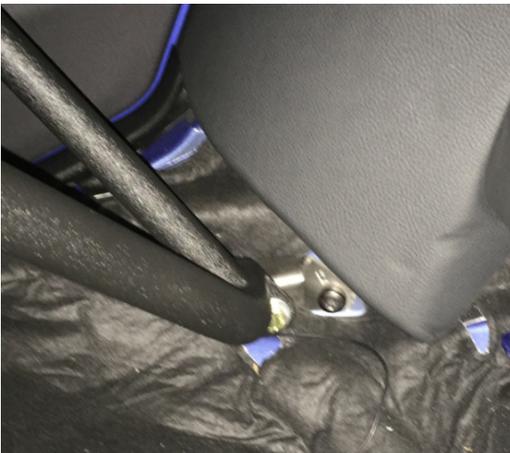
4. Reinstall seats in car, reconnect battery.
5. Remove lower outer seat belt mount points. Replace with harness bar mounting bracket, using the factory torx bolt.



6. Floor Brackets. The floor brackets should be mounted underneath the seat slider on the rear outer mount point. The clip in harness mount point should be towards the outside of the car. To keep the seat level, use the included spacers (6 total included) under the seats at each of the locations where the seat bolts to the floor that the mount bracket is not use. Note: If using the R-9260/1/2 direct to floor seat mounts, depending on your seat position, it may be necessary to cut off the clip in 3 point receiver locating tab (unused on the outside seat mount).



7. Install Bar. Insert the Aurora bushings with locknut into the down tubes. Place main bar in car with guide loops facing up. Insert the 7/16 bolts (2 places). Do not tighten at this time. Attach the down tubes to the main bar with the included longer 3/8-24 bolts. Attach the down tubes to the floor brackets with included shorter 3/8-24 bolts. Note: Adjust the length of the down tubes for height and level. Tighten all fasteners, including the jam nuts on the bushings.



If removing harness bar between events, the under seat mounting can be left behind for faster installation/removal. The rear mounting points must be removed to reattach factory seat belts.

Note: Periodically recheck fasteners for tightness. Shoulder straps should be wrap mounted around main tube and thru guides.

Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.