

**R-9020** Seat Brace

**R-9021/23** Bolt on Bracket

**R-9022** Weld on Brackets

## SEAT BRACE & MOUNTING BRACKET INSTALLATION INSTRUCTIONS

**Note:** This universal seat brace is designed to retrofit a seat brace to an existing roll bar. If the adjustability range is not sufficient enough to match your roll bar/seat position, modification to your roll bar will be necessary. **DO NOT MODIFY THE SEAT BRACE OR BRACKET.** Read entire instructions before installation.

- Step 1. With the seat in driving position, locate the proper position for the seat brace. The R-9020 should be parallel to the seat back and located slightly below the shoulders.
- Step 2. Position the mounting bracket on the roll bar and find the best hole combination between the R-9020 and the bracket. Attach the R-9020 to the bracket.
- Step 3. Reposition the brace/bracket assembly on to the roll bar against the seat. Mark the bar for drilling the holes for the bolt on mounting bracket or welding the weld on bracket.

**R-9021:** Holes should be drilled through one wall of the tube at a time to ensure proper alignment.

**Tips:** Use the R-9021 as a drill jig to drill the holes. After drilling the first hole through one wall of the tube, insert a bolt through the bracket and into the hole. This will keep the bracket in place for the next hole.

An angle drill and short bit may be necessary to drill the top two holes.

Shims are supplied for 1 5/8" & 1 1/2" diameter tubing.

Secure the R-9021 to the bar using the supplied fasteners. Do not over tighten.  
(For welded bracket see next step.)

**R-9022:** A continuous weld on one side and around both ends of each bracket is required. Brackets are made from A36 carbon steel. Welding should be done by a qualified professional.

- Step 4. Secure the R-9020 to the bracket using the supplied fasteners. Do not over tighten.

Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.

