

R-9052

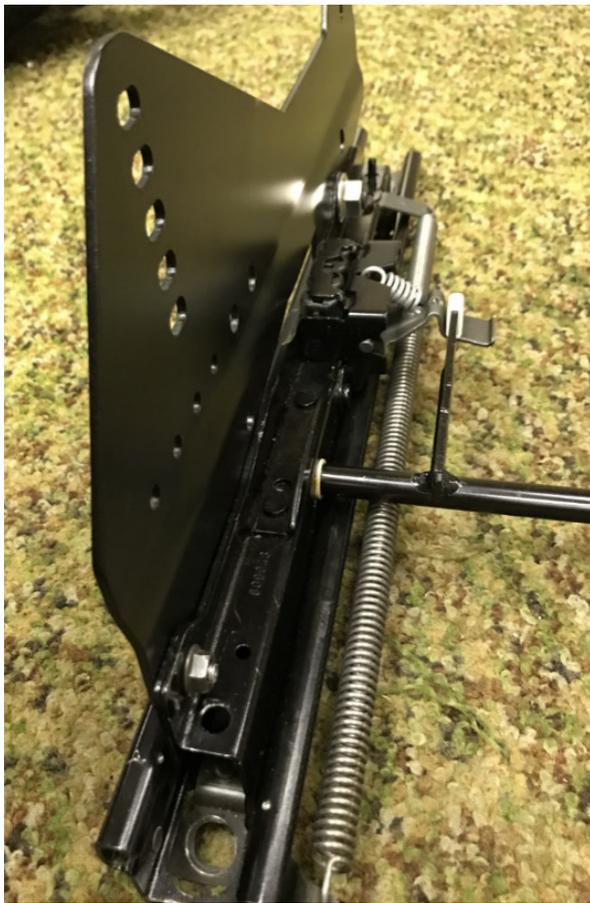
SIDE MOUNT BRACKETS FOR VERTICAL MOUNT MANUAL PORSCHE SLIDERS

(for seats between 390mm and 430mm wide at the mount points)

The Brey-Krause R-9052 side mount bracket kit adapts (1) aftermarket, fixed back seat to the factory sliders, on the Driver or Passenger side, in recent Porsche Sports cars with manual sliders. Depending on configuration, the R-9052 can be used to install aftermarket fixed back seats with a width (at the mount points) ranging from 390m to 430mm.

Remove the stock seat from the car. Ensure battery is disconnected when unplugging seat harness. Airbag light will be triggered when battery is reconnected without factory seat harness unless preventative steps are taken. If using your existing sliders, remove sliders from seat. **Note: On the front seat to slider mounting bolt, only the nut can turn.** Attempting to unscrew the bolt will result in a damage bolt or slider.

The two R-9052 side mounts are not the same, but either can be used on either slider. By switching which mount is used on which slider, 13mm of side mount width variance can be achieved. Additionally, the R-9052 side mounts can be mounted on either the inside or outside of the factory Porsche slider, allowing for 6mm of variance. (Note: the lowest sub strap mount position can only be used with the side mounts mounted outside of the slider).



Mounted outside and bend out
(widest possible position)



Mounted inside and bend in
(narrowest position)

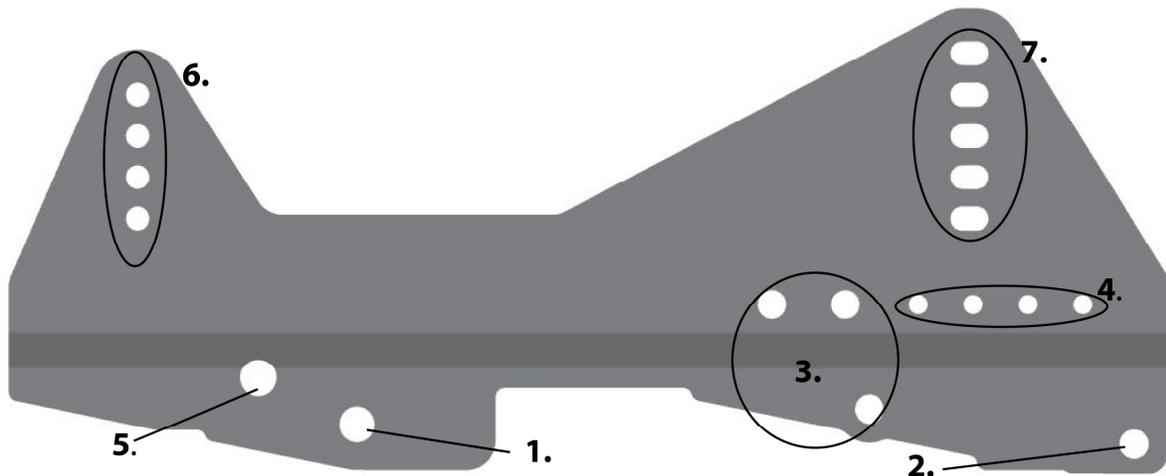
To attach the rear of the side mounts to the sliders, use the included M12 nut and bolt. To attach the front of the side mounts to the sliders, use the factory bolt that attached the factory seat to the front of the slider, as well as the factory lock nut, in combination with the included

washer. The factory bolt has a hexagonal portion that must be inserted in the hexagonal receiver in the slider. The BK side mount attaches to the round portion of the factory bolt. The included washer is to eliminate slop from using the factory hardware with the BK mount.

In addition, the R-9052 comes with eight spacers—four 5mm spacers and four 2mm spacers. These should be mounted between the seat mount and seat. They can be used individually or in any combination, but no more than 2 spacers should be used at any individual mount point.

Note: If you use the included spacers, the seat to side mount hardware included with your seat is no longer acceptable. Longer bolts must be used—longer than the original bolts (included with your seat) by the thickness of spacer you add. Seat mounting bolts should be grade 10.9. As a general rule, you want at least 1.5 times the diameter of the bolt threaded into the seat. This distance starts where the metal insert in your seats begin—some seats have a significant distance within the seat before actual threading begins.

The holes on the side mount have the following purpose:



1. Rear mount to slider. Use included nut and bolt.
2. Front mount to slider. Use factory original nut and bolt, with included washer.
3. Sub strap mount holes. Sub strap mount sold separately.
4. Fire extinguisher mount holes. Fire extinguisher mount sold separately.
5. Clearance hole for factory seat belt receiver bolt. Ignore.
6. Rear seat mounting holes. Not all seats can use all positions.
7. Front seat mounting holes. Not all seats can use all positions.

Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.